

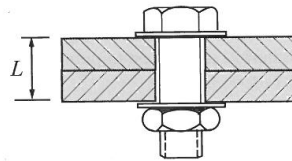
# Introduction to materials modelling

## 12. exercise - creep models

1. The cross-sectional area of a bolt shown below is  $A$ . In the bolt there is a pretension  $\sigma_0$ . Plates which the bolt connects can be assumed to be rigid. Assume a non-linear power law creep model (Norton-Bailey) for the bolt

$$\dot{\epsilon} = E^{-1}\dot{\sigma} + \frac{1}{t_c} \left( \frac{\sigma}{\sigma_{\text{ref}}} \right)^p.$$

Determine the duration in which the stress is decreased to one half of the initial pretension stress. Values for the material parameters are  $E = 200$  GPa,  $\sigma_0 = 100$  MPa,  $\sigma_{\text{ref}} = 100$  MPa,  $p = 4$ ,  $t_c = 10^4$  h.



2. Investigate the behaviour of the non-linear power law type creep model (Norton-Bailey)

$$\dot{\epsilon}^c = \frac{1}{t_c} \left( \frac{\bar{\sigma}}{\sigma_r} \right)^p \frac{\partial \bar{\sigma}}{\partial \boldsymbol{\sigma}}, \quad (1)$$

where  $t_c$  and  $p$  are model parameters and  $\sigma_r$  is an arbitrary reference stress (drag stress). The von Mises effective stress is denoted as  $\bar{\sigma} = \sqrt{3J_2}$ , where  $J_2$  is the second invariant of the deviatoric stress tensor. The parameter  $t_c$  has a dimension of time. Determine the relaxation time  $\tau$ . Solve the stress relaxation problem when a tensile specimen is stretched to a strain  $\epsilon_0$  parallel to the specimen. Draw stress-time relaxation curves for the cases  $\epsilon_0 = \epsilon_r$  and  $\epsilon_0 = \frac{1}{2}\epsilon_r$  and use the following values for  $p$ :  $p = 1, 3, 5$  ( $\epsilon_r = \sigma_r/E$ , where  $E$  is the Young's modulus).

3. Investigate further the power law type creep model, but now with hardening. The evolution equation for the creep strain rate is

$$\dot{\epsilon}^c = \frac{1}{t_c} \left( \frac{\bar{\sigma}}{\sigma_0 + K} \right)^p \frac{\partial \bar{\sigma}}{\partial \boldsymbol{\sigma}},$$

where  $\sigma_0$  is the initial yield stress,  $t_c$  time parameter (relate to relaxation time) and  $p$  dimensionless parameter and the hardening rule is assumed to be of a saturation type

$$K = K_\infty(1 - \exp(-h\bar{\epsilon}^c/K_\infty)).$$

The effective creep strain is defined as

$$\bar{\epsilon}^c = \sqrt{\frac{2}{3}\dot{\epsilon}_{ij}^c\dot{\epsilon}_{ij}^c}, \quad \bar{\epsilon}^c = \int_0^t \dot{\epsilon}^c dt.$$

The effective stress is the conventional von Mises stress  $\bar{\sigma} = \sqrt{3J_2}$ . Notice that in a monotonous uniaxial stress process the effective creep strain equals to the creep strain in the direction of the stress (or its absolute value if compressive loading).

Investigate the creep behaviour of the model with different values of  $p$  as  $p = 1, 2, 4$  under uniaxial stress  $\sigma_{11} = \sigma$ . The elastic model is linear and isotropic having

Young's modulus  $E$ . Use the stress values  $\sigma = \frac{1}{2}\sigma_0$  and  $\sigma_0$ . Assume the following ratios between the material parameters:  $K_\infty = \sigma_0$ ,  $h = E/50$  and  $E/\sigma_0 = 500$ .

You can solve the system e.g. by the explicit Euler method, where the first order ordinary differential equation  $\dot{y} = f(y)$  is replaced by difference approximation

$$\frac{y_{n+1} - y_n}{\Delta t} = f(y_n),$$

where  $y_n = y(t_n)$  is the known state at time instant  $t_n$  and the solution is looked for time  $t_{n+1} = t_n + \Delta t$ . Remember that the explicit Euler method is conditionally stable, thus the time step has to be smaller than the critical time step.